	TM Title:	W01743 Product Specification						
S synerz	ine Document #:	02-1006	Rev #:	000				
	Status:	ACTIVE	Date Issued:	06/21/2013				
Product Identifiers								
Product Name: HEXYL 3-METHYL BUTANOATE								
Synerzine Item # W01743 CAS # 10032-13-0 FEMA # 35				FEMA # 3500				
Material Properties								
Molecular Formula	C11H22O2	Fla	ash Point (°F, CC)	190				
Molecular Weight	186.291		Boiling Point	215°C				
Shelf Life (days)	730		Physical State	Liquid				
Solubility	Soluble in alcohol and fixed oils; insoluble in water.							
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.							
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.							

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Pale yellow
Odor	Organoleptic Analysis	None	Sweet, green, fruity, apple, strawberry	
Chemical Purity	Gas Chromatography	%	95.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.852	0.859
Refractive Index	Refractometric Analysis	nD20	1.417	1.421

## Notes

This specification was generated electronically, and is therefore unsigned.

## **Synerzine**

**Quality Control Dept.** 

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